



## INTRODUCTION

Aksa power generation system, providing optimum performance, and reliability, for stationary standby, prime power, and continuous duty applications. All generator sets are factory build, and production tested.

### Power (kVA)

3 Phase, 50 Hz, PF 0.8

VOLTAGE	STANDBY RATING (ESP)		PRIME RATING (PRP)		Standby Amper
	kW	kVA	kW	kVA	
400/231	280,00	350,00	256,00	320,00	505,20

**STANDBY RATING (ESP)** Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528-1. Overload is not allowed.

**PRIME RATING (PRP)** Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528-1. 10 % overload capability is available for a period of 1 hour within 12-hour period of operation.

## General Characteristics

Model Name	AVP 350
Frequency (Hz)	50
Fuel Type	Diesel
Engine Made and Model	VOLVO TAD1341GE
Alternator Made and Model	ECO 38-2L/4 C
Control Panel Model	DSE 7320
Canopy	MS 70

## ENGINE SPECIFICATIONS

Engine	VOLVO
Engine Model	TAD1341GE
Number of Cylinder (L)	6 cylinders - in line
Bore (mm.)	131
Stroke (mm.)	158
Displacement (lt.)	12.78
Aspiration	Turbo Charged and AfterCooled
Compression Ratio	18.1:1
RPM (d/dk)	1500
Oil Capacity (Total With Filter) (lt)	36
Standby Power (kW/HP)	308/419
Prime Power	281/382
Block Heater QTY	1
Block Heater Power (Watt)	3000
Fuel Type	Diesel
Injection Type and System	Direct
Type of Fuel Pump	Delphi E3
Governor System	ECM
Operating Voltage (Vdc)	24 Vdc



Battery and Capacity (Qty/Ah)	2x120
Charge Alternator (A)	80
Cooling Method	Water Cooled
Cooling Fan Air Flow (m3/min)	330
Coolant Capacity (engine only / with radiator) (lt)	20/44
Air Filter	Dry Type
Fuel Cons. Prime With %100 Load (lt/hr)	63,5
Fuel Cons. Prime With %75 Load (lt/hr)	48.1
Fuel Cons. Prime With %50 Load (lt/hr)	33.4

### ALTERNATOR CHARACTERISTICS

Manufacturer	Mecc Alte
Alternator Made and Model	ECO 38-2L/4 C
Frequency (Hz)	50
Power (kVA)	350
VOLTAGE (V)	400
Phase	3
A.V.R.	DSR
Voltage Regulation	(+/-)1%
Insulation System	H
Protection	IP23
Rated Power Factor	0.8
WEIGHT COMP. GENERATOR (Kg)	895
COOLING AIR (m <sup>3</sup> /min)	32

### Open Gen.Set Dimensions (mm)

LENGTH	2900
WIDTH	1550
HEIGHT	1923
DRY WEIGHT (kg.)	2940
TANK CAPACITY (lt.)	700

### Gen.Set Canopy Dimensions (mm)

LENGTH	4434
WIDTH	1606
HEIGHT	2424
DRY WEIGHT (kg.)	3970
TANK CAPACITY (lt.)	700

1. Steel structures.
2. Emergency stop push button.
3. Control panel is mounted on the baseframe . Located at the right side of the generator set.



4. Corrosion-resistant locks and hinges.
5. Oil could be drained via valve and a hose
6. Exhaust system in the canopy.
7. Special large access doors for easy maintenance
8. Base frame -fuel tank.
9. Lifting points similar to ISO container, located on each top corner of the canopy.
10. The cap on the canopy provides easy access to radiator cap.
11. Soundproofing materials
12. Plastic air intake pockets.

## INTRODUCTION

Sound-attenuated and weather-protective enclosures for generating sets from Aksa, meet even the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

### Control Panel

Control Module	DSE
Control Module Model	DSE 7320
Communication Ports	MODBUS

1. Menu navigation buttons
2. Close mains button
3. Main Status and instrumentation display
4. Alarm LED's
5. Close generator button
6. Status LED's
7. Operation selecting buttons

### Devices

DSE 7320 Auto Mains Failure control module

Static battery charger

Emergency stop push button and fuses for control circuits

### CONSTRUCTION and FINISH

Components installed in a sheet steel enclosure.

Phosphate chemical, pre-coating of steel provides corrosion resistant surface

Polyester composite powder topcoat forms a high gloss and extremely durable finish

Lockable hinged panel door provides for easy component access

### INSTALLATION

Control panel is mounted to gen-set baseframe on robust steel stand or power module. Located on the side of generating set with proper panel visibility.

### GENERATING SET CONTROL UNIT

The DSE 7320 control module is a standard addition to our generator sets from 220 kVA upwards and it has been designed to start and stop diesel and gas generating sets that include electronic and non-electronic engines.

The DSE 7320 includes the additional capability of being able to monitor a mains (utility) supply and is, therefore, suitable for controlling a standby generating set in conjunction with an automatic transfer switch.

The DSE7320 also indicates operational status and fault conditions, automatically shutting down the generating set and indicating faults by means of its LCD display on the front panel.

### STANDARD SPECIFICATIONS



Microprocessor controlled

- 132 x 64 pixel LCD display makes information easy to read
- Front panel programming and also via PC software
- Soft touch membrane keypad and five key menu navigation
- Remote communications via RS232, RS485 and ethernet.
- Event logging (50) showing date and time
- Multiple date and time engine exercise mode and maintenance scheduler
- Engine block heater control.
- Controls; stop, manual, auto, test, start, mute lamb test/transfer to generator, transfer to mains, menu navigation.

### Instruments

#### ENGINE

- Engine speed
- Oil pressure
- Coolant temperature
- Run time Battery volts
- Engine maintenance due

#### GENERATOR

- Voltage (L-L, L-N)
- Current (L1-L2-L3)
- Frequency
- Earth current
- kW
- Pf
- kVAr
- kWh, kVAh, kVArh

Phase sequence

#### MAINS

- Voltage (L-L, L-N)
- Frequency

#### WARNING

- Charge failure
- Battery under voltage
- Fail to stop
- Low fuel level (opt.)
- kW overload
- Negative phase sequence

Loss of speed signal

#### PRE-ALARMS



Low oil pressure  
High engine temperature  
Low engine temperature  
Over /Under speed  
Under/over generator frequency  
Under/over generator voltage  
ECU warning

**SHUTDOWNS**

Fail to start  
Emergency stop  
Low oil pressure  
High engine temperature  
Low coolant level  
Over /Under speed  
Under/over generator frequency  
Under/over generator voltage

Oil pressure sensor open  
Phase rotation

**ELECTRICAL TRIP**

Earth fault  
kW overload  
Generator over current  
Negative phase sequence

**Options**

High oil temperature shut down  
Low fuel level shut down  
Low fuel level alarm  
High fuel level alarm

**EXPANSION MODULES**

Additional LED module (2548)  
Expansion relay module (2157)  
Expansion input module (2130)

**Standards**

Electrical Safety / EMC compatibility  
BS EN 60950 Electrical business equipment  
BS EN 61000-6-2 EMC immunity standard  
BS EN 61000-6-4 EMC emission standard

**STATIC BATTERY CHARGER**



Battery charger is manufactured with switching-mode and SMD technology and it has high efficiency.

Battery charger models' output V-I characteristic is very close to square

2405 has fully output short circuit protection and it can be used as a current source.

2405 charger has high efficiency, long life, low failure rate, lightweight and low heat radiated in accordance with linear alternatives.

The charger is fitted with a protection diode across the output.

Charge fail output is available.

Connect charge fail relay coil between the positive output and CF output.

Input: 196-264V.

Output: 27,6V 5A or 13,8V 5A.

## STANDARD SPECIFICATIONS

- Water cooled, Diesel engine
- Radiator with mechanical fan
- Protective grille for rotating and hot parts
- Electric starter and charge alternator
- Starting battery (with lead acid) including rack and cables
- Engine coolant heater
- Base frame design incorporates an integral fuel tank and anti-vibration isolators
- Flexible fuel connection hoses
- Single bearing, class H alternator
- Industrial exhaust silencer and steel bellows supplied separately(for open sets)
- Static battery charger
- Manual for application and installation
- Generators Sets' voltage and frequency regulation comply with ISO 8528-5
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## OPTIONAL EQUIPMENTS

### ENGINE

Fuel-Water Separator Filter

Oil heater

### ALTERNATOR

Anti-Condensation Heater

Over sized alternator

PMG excitation + AVR

Main line circuit breaker

### CONTROL SYSTEM

Automatic synchronising and power control system ( multi gen-set Parallel )

Paralel system with mains.

Transition synchronization with mains

Remote relay output



Alarm output relays

Remote communication with modem

Earth fault, single set

Charge Ammeter

#### TRANSFER SWITCH

Three or four pole contactor

Three or four pole motor operated circuit breaker

#### OTHER ACCESSORIES

Main Fuel Tank

Automatic or manual fuel filling system

Electrical oil drain pump

Low and high fuel level alarm

Residential silencer

Enclosure: weater protective or sound attenuated

Duct adapter ( on radiator)

Inlet and outlet motorised louvers

Inlet and outlet acoustic baffles

Tool kit for maintenance

1500/3000 hours maintenance kit

Supplied with oil and coolant - 30 °C

#### AKSA CERTIFICATES

- TS ISO 8528

- TS ISO 9001-2008

- CE

- SZUTEST

- 2000/14/EC